

Primers

RZ - 974 - 20 Epoxy Primer

Product Description

Anti - corrosion epoxy primer for bare metal.
Adhesive to steel, aluminum and galvanized steel.

Technical Characteristics

Color: Grey Shelf life: 24 months at 25°C Theoretical spreading rate: 300 - 360 m² /l (avg) at 1 µm

Pre-treatment

Degrease with RZ - AX800 and washed with a tack rag.
Wet flat with P180 - 240 grade paper or dry flat with P80 - 120 grade paper.
Clean with RZ - AX800.

	Mixing Ratio	Stir well before use. RZ - 974 - 20 Primer 100 (vol) 100 g RZ - 964 - 20 Hardener 25 (vol) 20 g RZ - 954 Thinner 50 - 60 (vol) 35 - 40 g Mix well and strain before application.											
	Spray Viscosity Potlife	economic up to 2 hours at 25°C											
	Sprayguns	<table><tr><td>HVLP gravity - feed spraygun</td><td>1.5 - 1.7 mm</td><td>1.5 - 2.0 bar</td><td>15 - 20 cm</td></tr><tr><td>Conventional gravity - feed spraygun</td><td>1.6 - 1.8 mm</td><td>3.0 - 4.0 bar</td><td>20 - 25 cm</td></tr></table>				HVLP gravity - feed spraygun	1.5 - 1.7 mm	1.5 - 2.0 bar	15 - 20 cm	Conventional gravity - feed spraygun	1.6 - 1.8 mm	3.0 - 4.0 bar	20 - 25 cm
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Conventional gravity - feed spraygun	1.6 - 1.8 mm	3.0 - 4.0 bar	20 - 25 cm										
	Application	Number of spraycoats: 2 coats Flash - off: 8 - 10 mins Film thickness: 50 - 60 µm Note: This primer can also be applied with a brush.											
	Drying	Dust free atier: 20 - 30 mins Drying at 25°C 2 hours Drying at 60°C 30 mins											
Further Treatment		Atier the dust - free, apply Reiz RZ - 1K/2K primer or RZ - 212 putiy if large sand holes exist (optional).											

Automotive Refinish

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience.
You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.